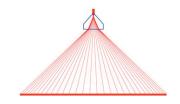
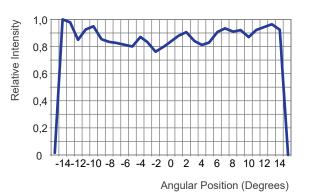
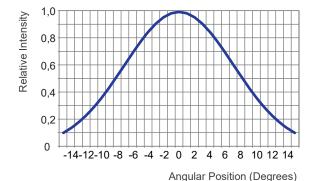
#### **Relative intensity vs. angular** position along line length

Comparison of intensity distribution over the line length of uniform line generated by our line laser modules and Gaussian line formed by cylindrical lens.



Uniform line







Gaussian line

Frankfurt Laser Company offers wide variety of beamshaping optic for different applications. We are able to deliver custom-made diffractive optic that provides beam patterns required by the application. A customer is welcome to choose different focusing and depth of field parameters to meet most demanding requirements.

#### Examples of beam shapes available



For detailed datasheets and application notes please visit our home-page WWW.FRLASERCO.COM

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#### Machine Vision and **Alignment Lasers**

Machine vision and alignment lasers are easy to use plug-andplay devices suitable for wide range of applications including machine vision and robotics, alignment and positioning of materials (garments, textile, paper, timber, glass, stone, concrete and metal).

Laser modules offer wide range of projections including adjustable line, uniform or Gaussian, multiple lines, single dot and crosshair. Laser modules are supplied with red, green, blue and IR emittion and different intensities in order to maximize projection visibility on surfaces with variable light reflection.

Applications:

Machine vision Metrology Saw cutting Automotive Fabric cutting Laser triangulation Patient positioning Tyre manufacturing Graphics alignment Rotary press positioning Garment manufacturing Quality control and packaging Glass cutting and drill positioning

#### **General Features:**

Plug & play system **ESD** Protection Ruaged design TTL/analog modulation Uniform or Gaussian line Reverse polarity protection Electrically isolated housing Excellent focus & line quality User adjustable focus control 110/240 VAC & 5/24VDC powered No technical laser experience required Available with red, green, blue and IR output

Laser Diode Modules



# LASER DIODE **MODULES**

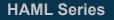






#### HMML Series

The HMML Series provides the unique feature: The line stays in place while adjusting the focus. There is no need to readjust the line position. It is made for applications with varying working distances and fixed position of the line, e.g. tyre manufacturing. The HMML series line laser module provides crisp, uniform line with sharp ends. Gaussian line is available on request. TTL modulation up to 1 MHz (532nm up to 10kHz) is an option. Wavelength @ 25°C 405nm – 1060nm Power output @ 25°C 450nm : 5mW, 10mW, 20mW, 30mW, 40mW, 50mW 532nm : 1mW, 5mW, 10mW, 20mW 635nm : 5mW, 10mW, 20mW, 30mW 660nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW, 150mW 785nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW, 150mW 830nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW, 150mW Power stability ±5%/2h Beam shape line, width  $>50\mu$ m adjustable 10°/15°/20°/30°/45°/60°/75°/90° and custom Fan angle adjustable, without line rotation Focus Operating temperature band -10°C to 50°C Dimensions Ø 30mm x 130mm



The HAML series line laser module provides crisp, uniform line with sharp ends also when mounted off-axis to projection plane. They are optimized for line uniformity (up to +/-10%) and long depth-of-field or thin line. Focus can be adjusted easily by rotating the upper part by hand. It fulfills the IP67 requirements which make it usable in harsh environmental conditions i.e. production facilities.

The HAML-E version has separated unit for drive electronics that has the advantage of reducing the size of the optical head. The module can be used where space is limited.

TTL modulation up to 1MHz (532nm up to 10kHz) or analog modulation up to 100kHz is an option.

| 405nm – 1060nm                             |
|--------------------------------------------|
| 450nm : 5mW, 10mW, 20mW, 30mW, 40mW, 50mW  |
| 532nm : 5mW, 10mW, 20mW, 30mW, 50mW        |
| 635nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW |
| 660nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW |
| 785nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW |
| 830nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW |
| <5 % over 2 h                              |
| line, width $>50\mu m$ adjustable          |
| 10°/15°/20°/30°/45°/60°/75°/90° and custom |
| adjustable                                 |
| -10°C to 50°C                              |
| Ø 18mm x 88mm                              |
| Ø 20mm x 45mm (optical head & driver)      |
|                                            |



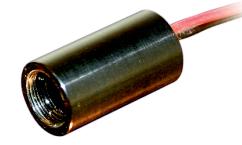
HAML-F

#### **HNML Series**

The HNML series line laser modules provides crisp, uniform line with sharp ends. Gaussian line is available on request. TTL modulation up to 1MHz and analogue – up to 50kHz (532nm – TTL 10kHz) are an option The HNML series line laser module can additionally be provided with various optics including parallel lines, single dot, crosshair, single circle and other. The focus is user adjustable

| SUKHZ (SSZIIII – TTL TUKHZ) are | an option. aujustable.                     |
|---------------------------------|--------------------------------------------|
| Wavelength @ 25°C               | 405nm – 1060nm                             |
| Power output @ 25°C             | 450nm : 5mW, 10mW, 20mW, 30mW, 40mW, 50mW  |
|                                 | 532nm : 1mW, 5mW, 10mW, 15mW               |
|                                 | 635nm : 5mW, 10mW, 20mW, 30mW              |
|                                 | 660nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW |
|                                 | 785nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW |
|                                 | 830nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW |
| Power stability                 | ±5% / 2 h                                  |
| Beam shape                      | line, width >50 $\mu$ m adjustable         |
| Fan angle                       | 10°/15°/20°/30°/45°/60°/75°/90° and custom |
| Optional beam                   | parallel lines, crosshair, single dot,     |
| shaping optic                   | single circle and other                    |
| Focus                           | adjustable                                 |
| Operating temperature band      | -10°C to 45°C                              |
| Dimensions                      | Ø 15mm x 70mm                              |
|                                 |                                            |





#### ML2040 Series

The ML2040 laser module provides high output power for machine vision applications in harsh environments. The housing has the small footprint the size of 2 matchboxes – the smallest of its class on the market - is electrically isolated and satisfies the industry protection class IP65 (IP67 optional) conditions. It can be equipped with various optics including uniform or Gaussian line, parallel lines, single dot, crosshair, single circle and others. The module is also available with a fiber output and various industry standard fiber connectors.

TTL modulation up to 1MHz and analog power adjustment input with modulation up to 100kHz are available. Power stability is  $\leq \pm 0.5\%$  over 24 hours,  $\leq \pm 3\%$  over the lifetime.



#### HSML-mini

### The HSML-mini series is our smallest laser module. It is made to be used in portable devices or in products where small size is important.

| in pertaine de meese en in preda |                                                            |
|----------------------------------|------------------------------------------------------------|
| Wavelength @ 25°C                | 405 nm – 1060 nm                                           |
| Power output @ 25°C              | 0.2 mW - 5 mW                                              |
| Beam shape                       | elliptic (aspect ratio 1:3),<br>round (aspect ratio 1:1.2) |
| Beam divergence                  | <1 mrad                                                    |
| Focus                            | fixed                                                      |
| Operating temperature            | -10°C to 50°C                                              |
| Dimensions                       | Ø 12 mm x 22 mm                                            |
|                                  |                                                            |

#### **HSML Series**

The HSML laser module can be equipped with various optics including uniform or Gaussian line, parallel lines, single dot, crosshair, single circle and other.

It is the smallest size line module on the market delivered with even line beam shape. The focus is user adjustable. TTL modulation up to 1MHz and analogue – up to 100kHz are an option.

| avelength @ 25°C  | 405nm – 1060nm                             |
|-------------------|--------------------------------------------|
| wer output @ 25°C | 635nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW |
|                   | 660nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW |
|                   | 785nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW |
|                   | 830nm : 5mW, 10mW, 20mW, 30mW, 50mW, 100mW |
| eam divergence    | 0.5mrad to 1mrad                           |
| eam shaping optic | line, width $>50\mu$ m                     |
| ptional)          | fan angle 10°/30°/45°/60°/75°/90°          |
|                   | and custom parallel lines, crosshair,      |
|                   | single dot, single circle and other        |
| CUS               | adjustable                                 |
| mensions          | Ø 12.6mm x 55mm                            |
|                   |                                            |

## www.frlaserco.com